

**Amendments to the Specification:**

*At page 1 of the application, please replace the title of the application with the following title:*

**SHAKUDO JEWELRY COPPER/GOLD ALLOY JEWELRY**

*Please replace the paragraph beginning at page 3, line 22 of the application, with the following:*

Furthermore, ~~[[A]]~~ a method of manufacturing jewelry includes forming a main body of jewelry having an inlay area ~~[[inlaid portion,]]~~ forming a decorating part made of ~~[[foresaid]]~~ the copper/gold alloy which is inserted into the inlay area, a flux is applied at the joint surface of inlay area and/or a surface of decorating part, inserting a decorating part into the inlay area of main body by pressing. The~~[[, a]]~~ main body of jewelry is then heated and soldering is applied.

*Please replace the paragraph starting at Page 6, line 22 of the clean copy of the substitute specification with the following paragraph:*

For the next step, each decorating part 12 is inserted into an inlay area 14 formed in main body 11 as shown in Fig. 2 (a). As seen in Figure 2(a), the channel into which the decorating part is inserted includes at least a pair of oppositely positioned grooves, there being a first groove on a first side of the channel and a second groove on a second, opposite side of the channel. The first and second grooves are radially aligned with each other. As seen in Figure 2(a), the channel can have two pair of grooves, with a first of the pairs of grooves being proximate a bottom of the channel and a second of the pair of grooves being positioned about midway up the height of the

channel. In this instance, the grooves of the upper pair of grooves can be shaped differently from the grooves of the lower pair of grooves. For example, the grooves of the upper pair of grooves can be generally trapezoidal in shape, while the grooves of the lower pair of grooves can be generally rectangular in shape.